

Carbon-based Resistive Memory

Franz Kreupl, Rainer Bruchhaus⁺,
Petra Majewski, Jan B. Philipp,
Ralf Symanczyk, Thomas Happ*,
Christian Arndt*, Mirko Vogt*,
Roy Zimmermann*, Axel Buerke*,
Andrew P. Graham*, Michael Kund



Qimonda AG,

⁺Qimonda North America,

**Qimonda Dresden GmbH & Co. OHG*

franz.kreupl@qimonda.com

Outline of Presentation

- **Introduction and Motivation**
- **Basic Switching in Carbon**
- **Carbon Allotropes**
- **Carbon Nanotubes**
- **Graphene-like Conductive Carbon**
- **Insulating Carbon**
- **Conclusions**

Introduction and Motivation

- **Resistive Memories** like
 - *Phase Change* ($\text{Ge}_x\text{Sb}_y\text{Te}_z, \dots$)
 - *Nano-Ionic*, (CBRAM-like, e.g. Ag_2S , Ag-GeSe , $\text{Cu}_2\text{S}, \dots$)
 - *Transition-Metal-Oxide* (NiO , TiO_2, \dots)*are **very promising** memory technologies*
- but are binary, ternary or even more complex materials:
 - what about **scalability**
 - how do they respond to **volume/surface ratio**
 - what about **variability**, if scaled
- **Are there other, simpler materials available?**

Introduction and Motivation

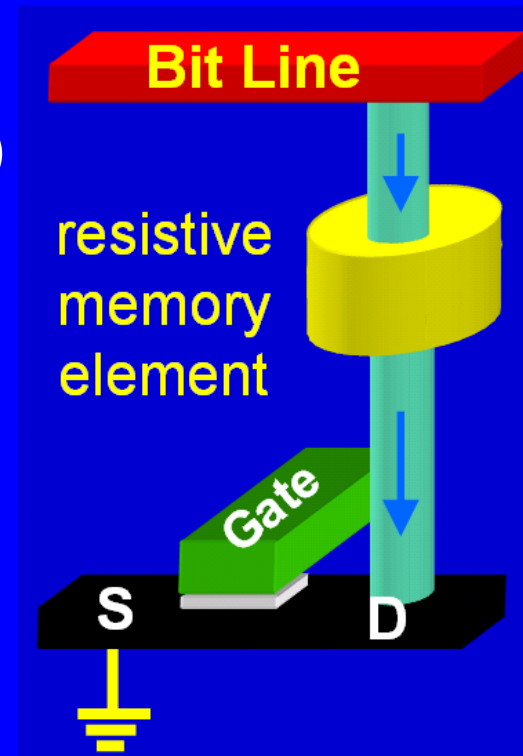
- The available current in a memory cell is given by the select device (FET, diode)

An upper limit may be estimated by:

$$j = e \cdot N_d \cdot v_{\text{sat}} = e \cdot 10^{19} \cdot 10^7 = \mathbf{16 \text{ MA/cm}^2}$$

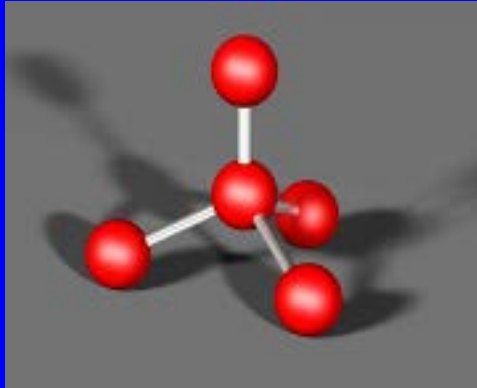
- Typical currents in phase change memories are $\sim 10 \text{ MA/cm}^2$

**Are there options or materials
which enable switching
at low currents (some μA)?**



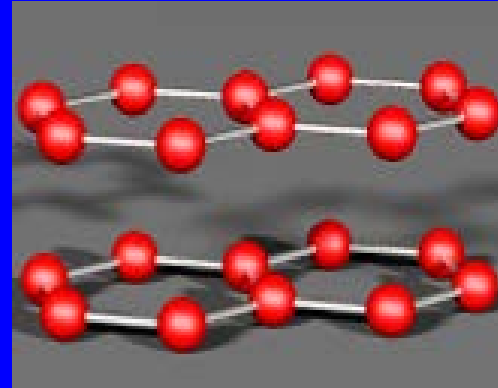
Introduction: Carbon Memory

sp^3

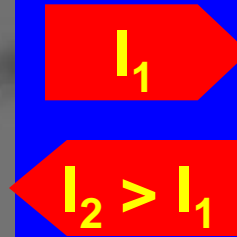


low conductance

sp^2

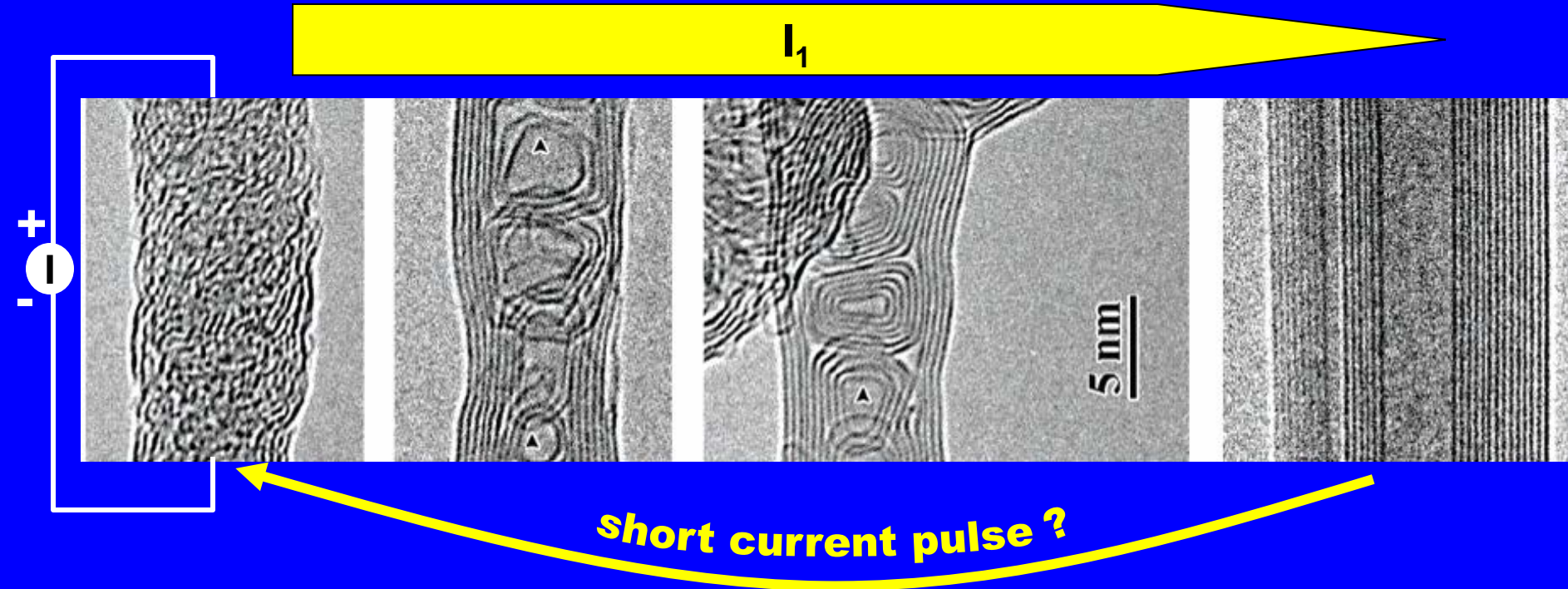


high conductance



- sp^2 to sp^3 conversion of disordered graphitic carbon (phase change of carbon)
- inherently **scalable to atomic scale** (no phases of different materials)

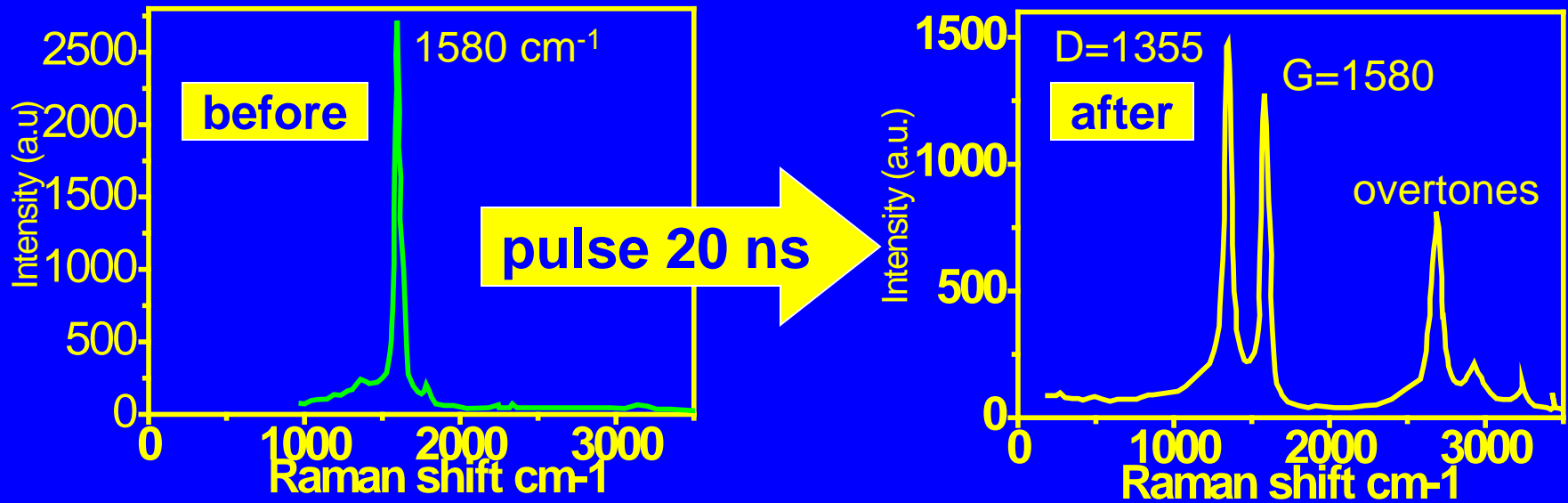
Basic Switching in Carbon




- Current changes **structure** and **resistance**
- Resistance changes by a factor of ~ 100
- **High** \rightarrow **Low** well known from e-fuses
- **New: switch to disorder by short pulse**

TEM image by courtesy of
J. Huang et al., Nano
Letters 2006 Vol. 6,
No. 8 pp. 1699-1705

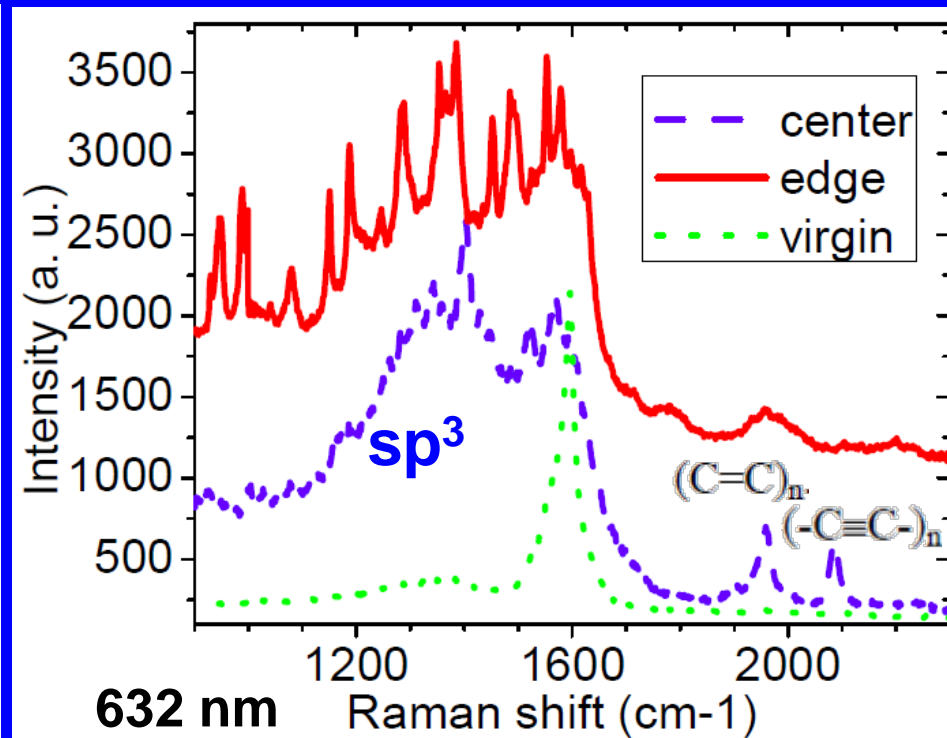
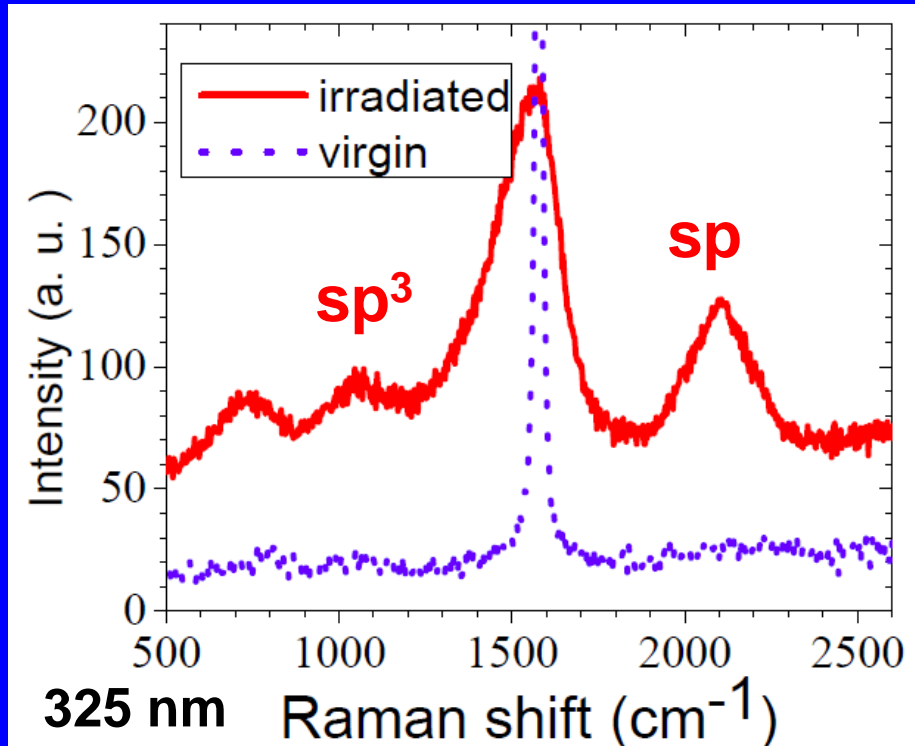
Short Laser Pulses on Graphite



- Short laser pulse induces **disorder** (D-band)
 - D-band overlaps with **sp³-peak** at 1332 cm⁻¹
 - **Diamond cubic phase** observed by  e-beam diffraction
- ➔ **Disordered, quenched state by short energy pulse**

Bonelli et al., Laser-irradiation-induced structural changes on graphite, Phys. Rev. B 59, 13513 (1999)

3 ps Laser Pulse on Graphite



- The shorter the laser pulse the more disorder
→ Disordered, quenched state by short energy pulse

source: Anming Hu, PhD Thesis, U Waterloo, 2008

Short Energy Pulses

- Fluence of the laser pulse at graphite **ablation threshold** = ~ 285 mJ/cm²

K. Sokolowski-Tinten et al., CLEO 2000

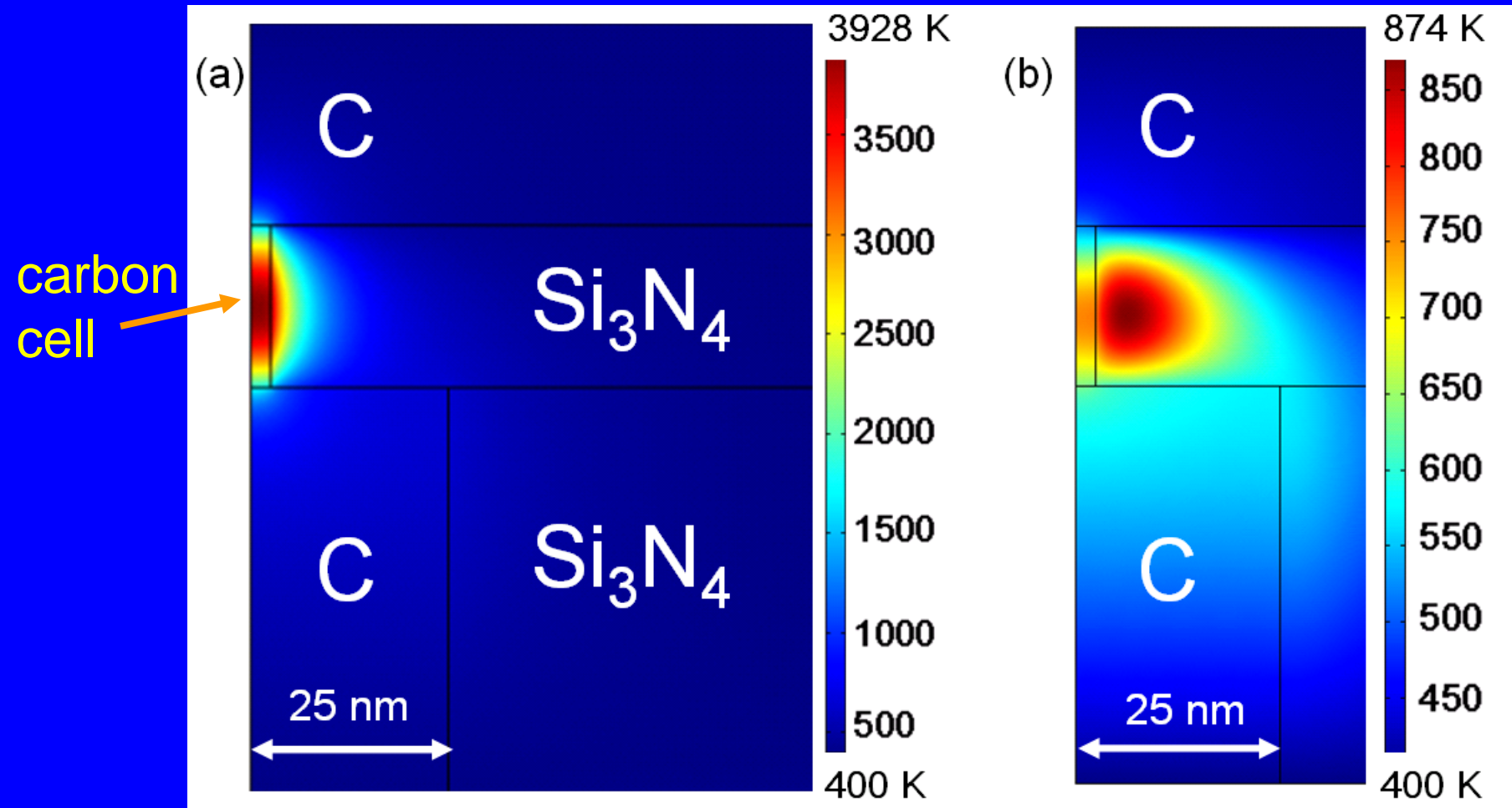
Energy density (energy/volume) = 95 KJ/cm³

- Energy density for **a wire** subjected to a **current**:

$$E/V = j^2 \rho t = 1 \text{ GA/cm}^2 \cdot 1 \text{ m}\Omega\text{cm} \cdot 20 \text{ ns} = \underline{2 \text{ MJ/cm}^3}$$

→ **Disordered, quenched state by short current pulse**

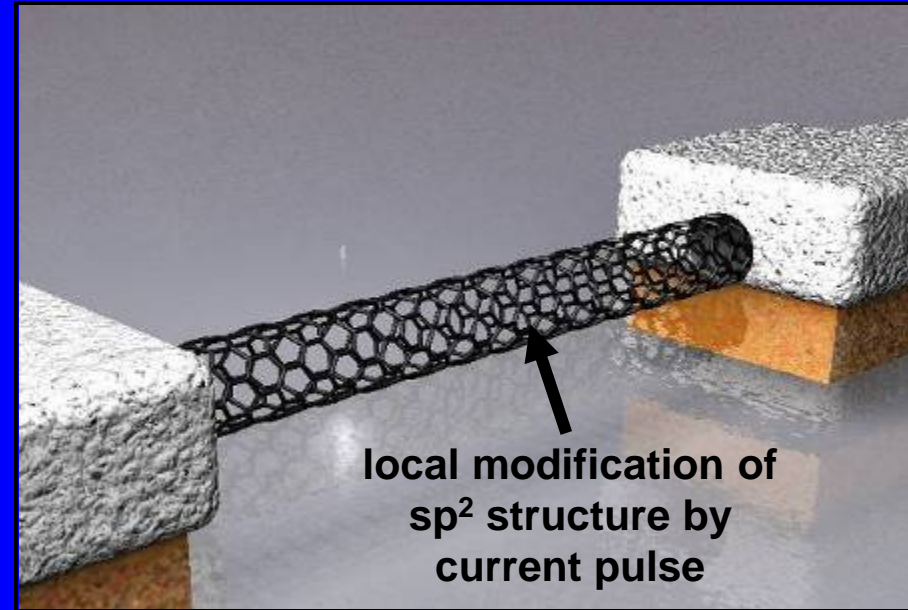
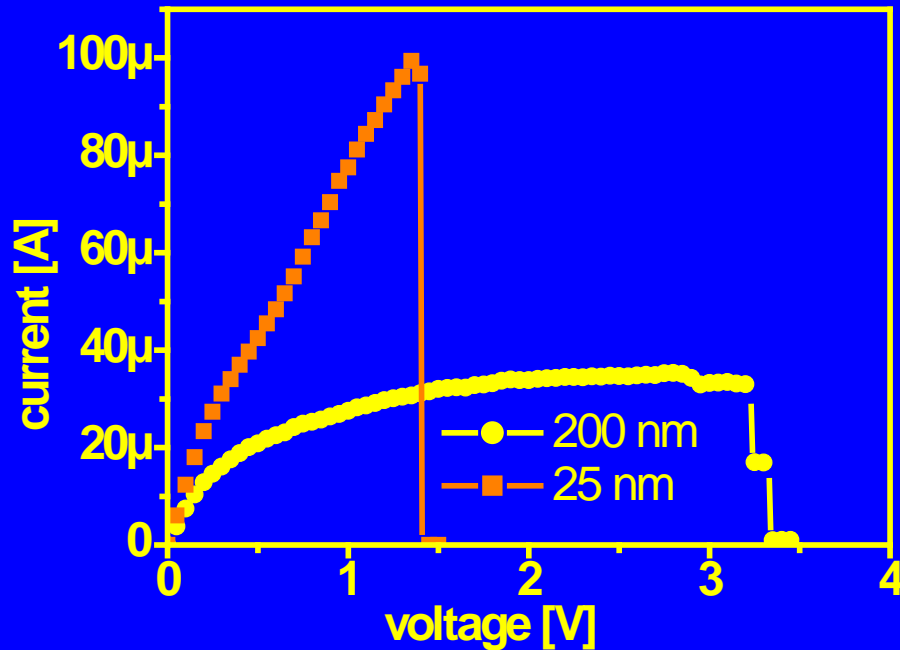
Short Current Pulse



temperature distribution in carbon filament after
1 ns current pulse with 1.7 GA/cm^2 :

$T_{\text{peak}} \sim 3900 \text{ K}$; rapid cool down (0.05 ns)

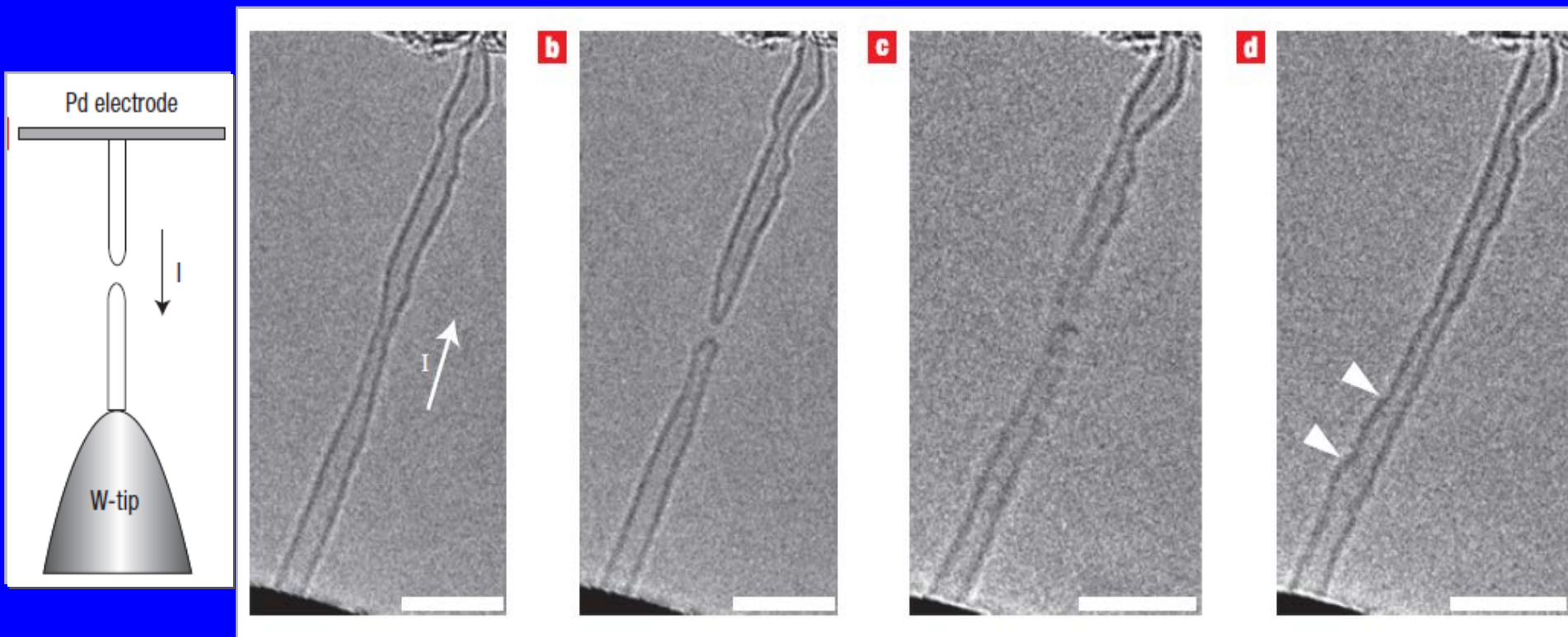
Carbon Nanotubes



- Nanotubes have a **length dependent** switching current
 - **25 nm** long tubes need **~ 100 μ A @ 1.5 V**
and have no phonon-limited transport
 - tubes **> 200 nm** need **~ 30 μ A @ 4V** (phonon-limited)
- ➔ **Select device needs to handle ~ 30 μ A and 4-8 Volt**

Carbon Nanotubes

In vacuum $\sim 12 \mu\text{A}$ current possible



on-state

off-state
12 μA

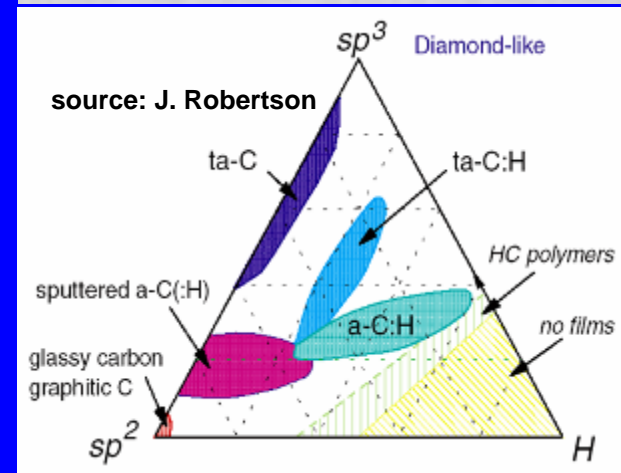
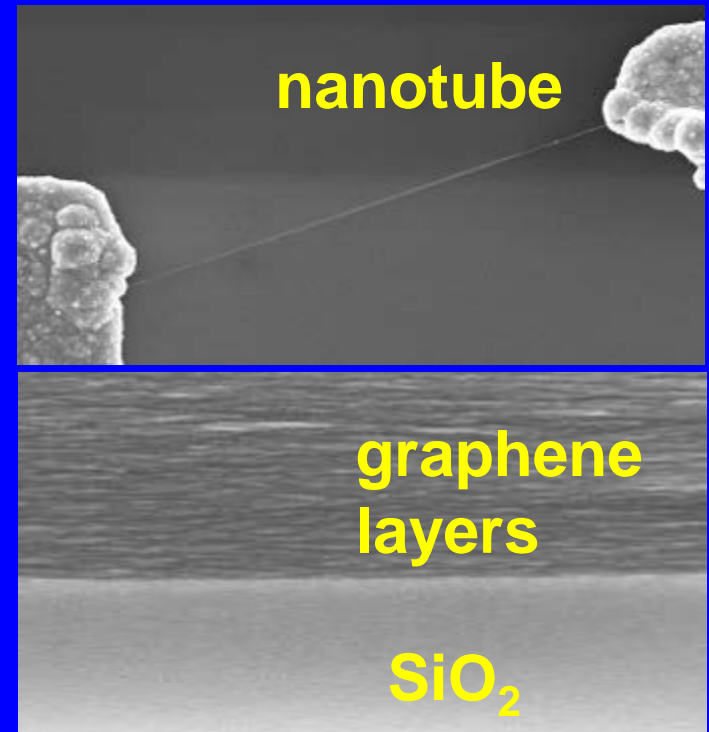
switch on
6 μA , 1.6V

on-state

Jin et al., nature 18 nanotechnology | VOL 3 | JANUARY 2008 |

Allotropes of Carbon (investigated)

- **Carbon Nanotubes**
 - sp^2 -type
 - difficult to integrate
 - high conductivity
- **Graphene or Conductive Carbon**
 - sp^2 -type
 - easy to integrate
 - high conductivity
- **Insulating carbon**
 - sp^3 -type, diamond-like
 - easy to integrate
 - high resistivity

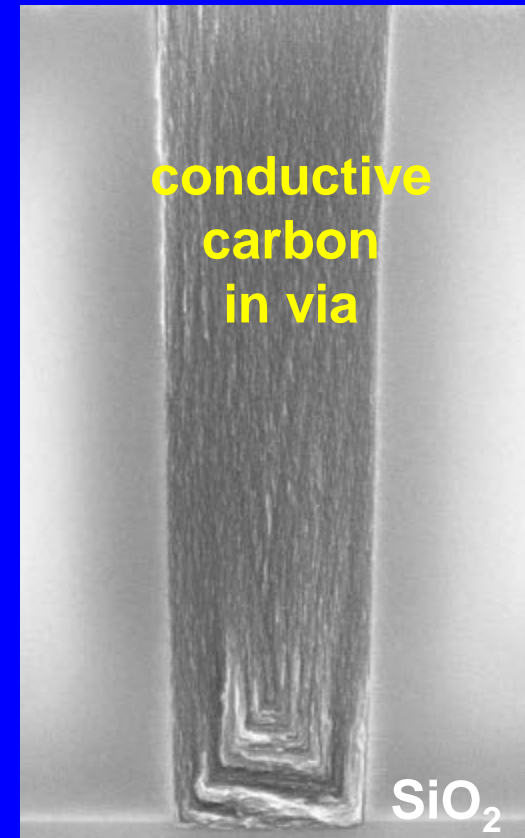


Conductive Carbon (CC)

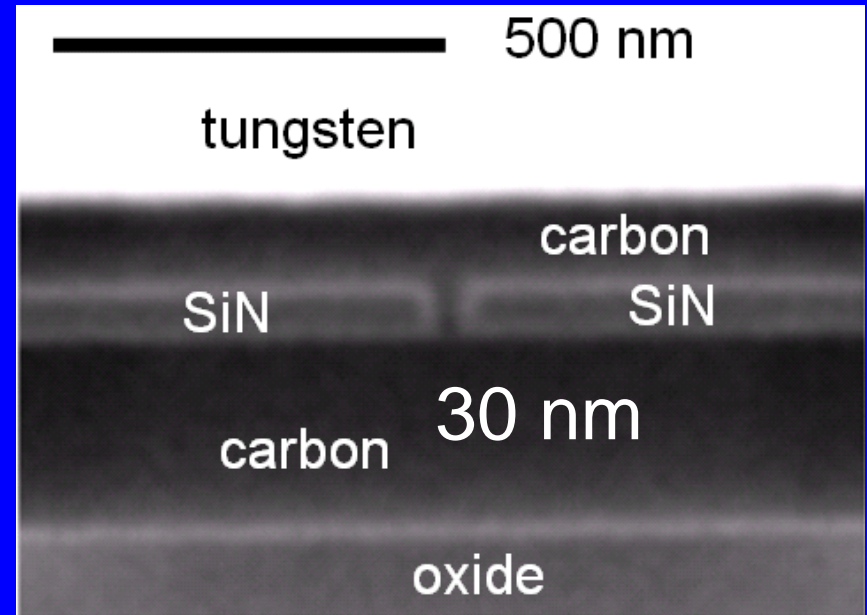
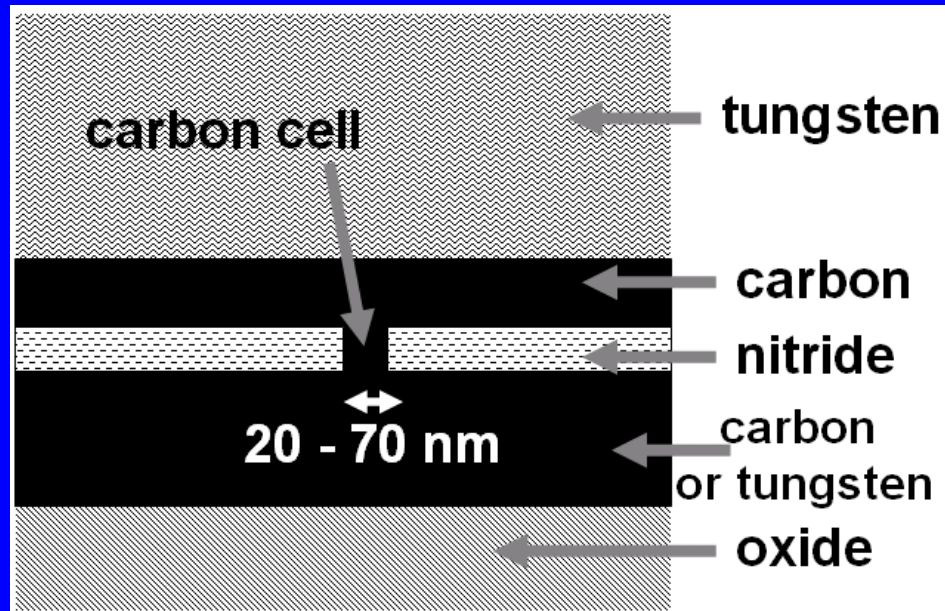
- **Conductive Carbon is**
 - graphene-like
 - easily deposited (CVD)
 - can be used as interconnect material (highly conductive)
 - easy to pattern

R. Seidel et al., Chemical Vapor Deposition Growth of Single-Walled Carbon Nanotubes at 600 °C and a Simple Growth Model *J. Phys. Chem. B*, (2004)

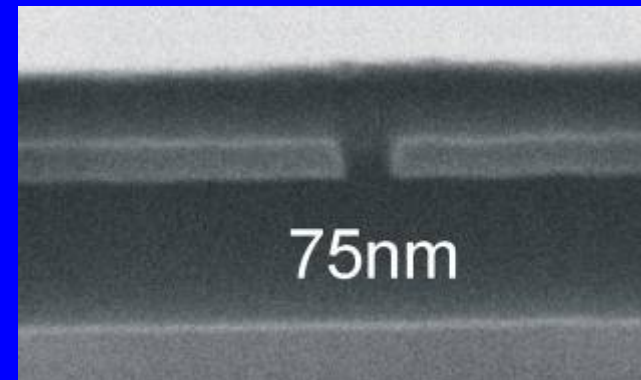
G. Aichmayr et al., **Carbon-high-k Trench Capacitor** for the 40nm DRAM Generation, **VLSI Technology**, (2007)



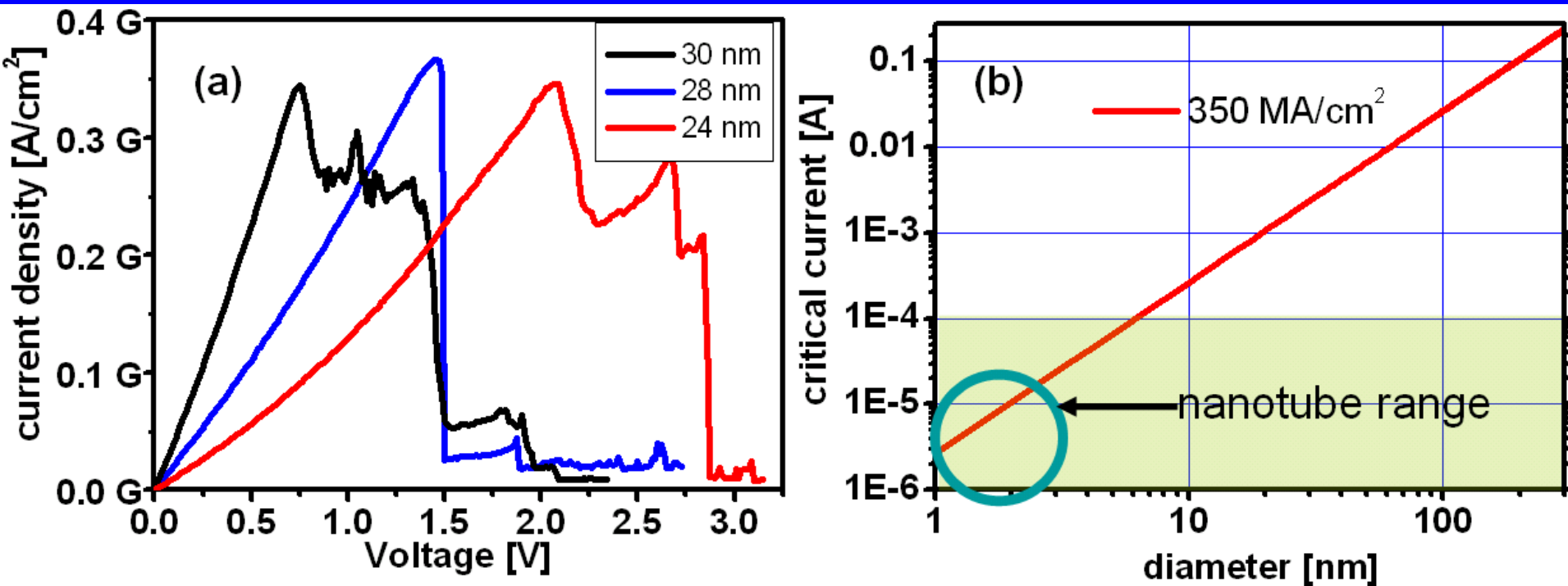
Conductive Carbon: Memory Cell



- Carbon memory cells with varying diameter

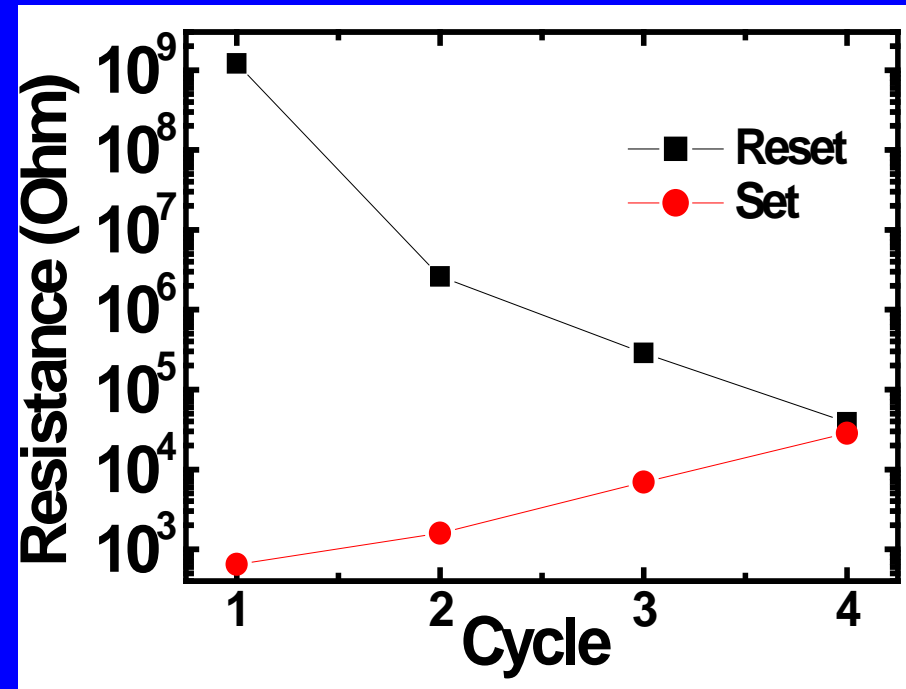
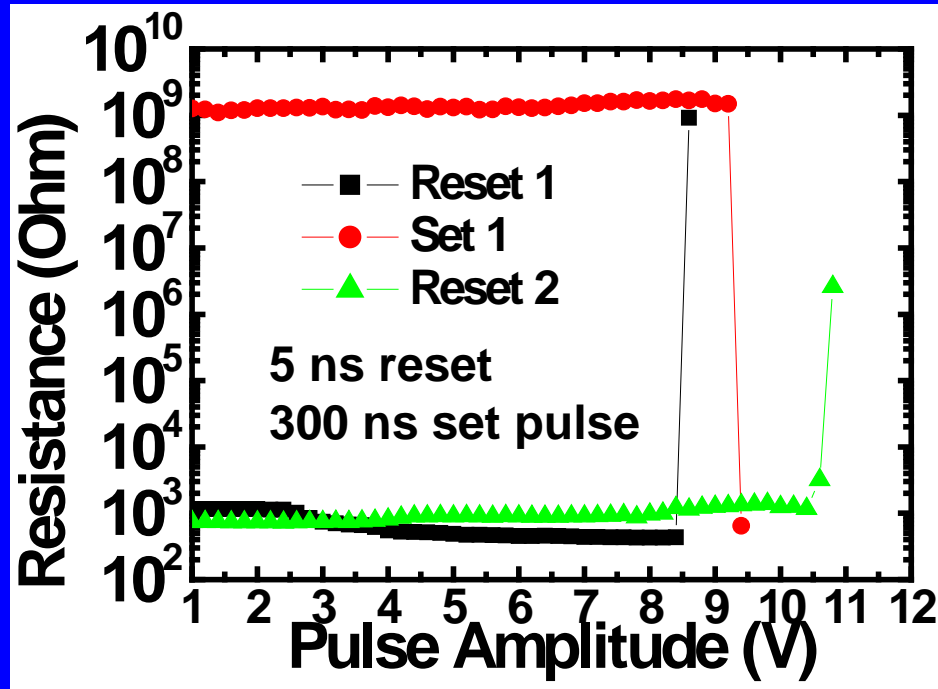


Conductive Carbon: Critical Current



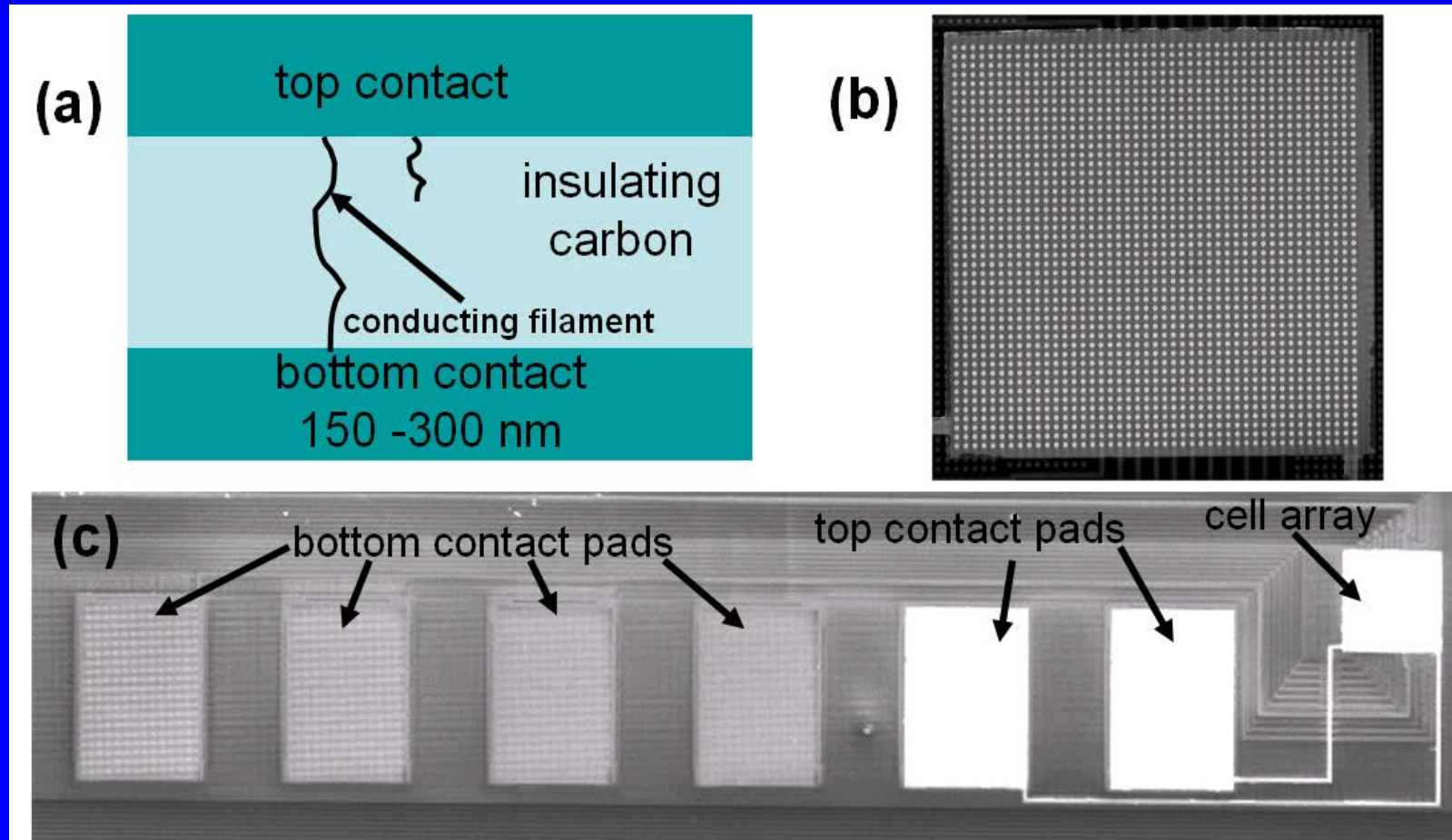
- **Critical** current density of **350 MA/cm^2** observed
- Appropriate cell diameter **~ 6 nm** for **$I < 100$ μA**
- ➔ **Use spacer, cladding or self-assembled nano-pores**

Conductive Carbon (CC): Switching



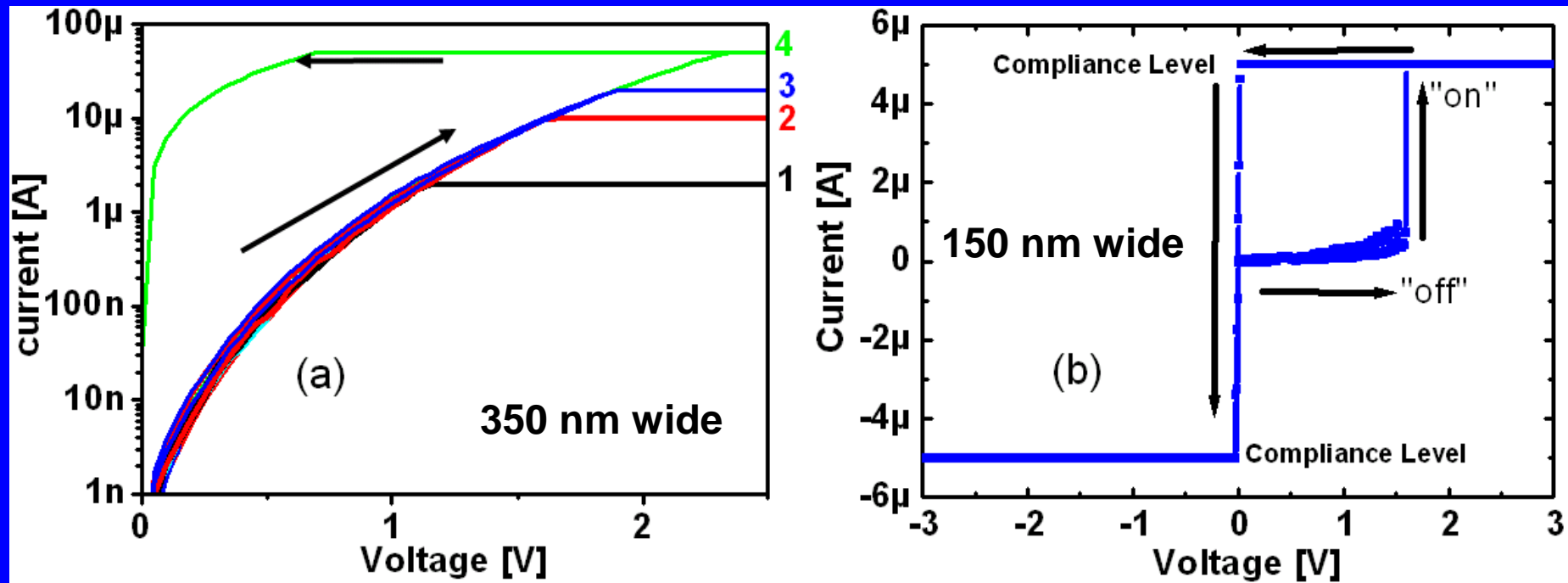
- Shmoo-plot of 40 nm diameter CC memory cell
→ smaller diameter, current compliance and optimized pulses required

Insulating Carbon (IC): Memory Cell



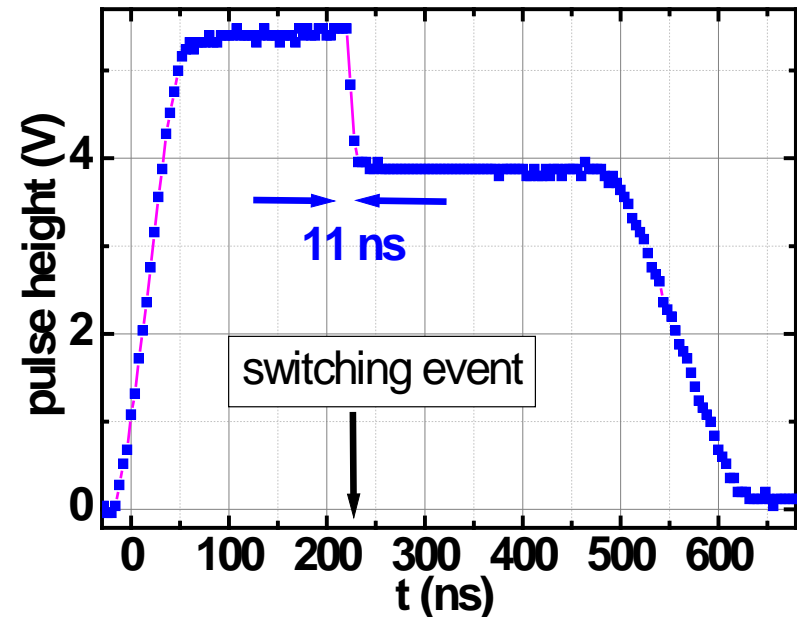
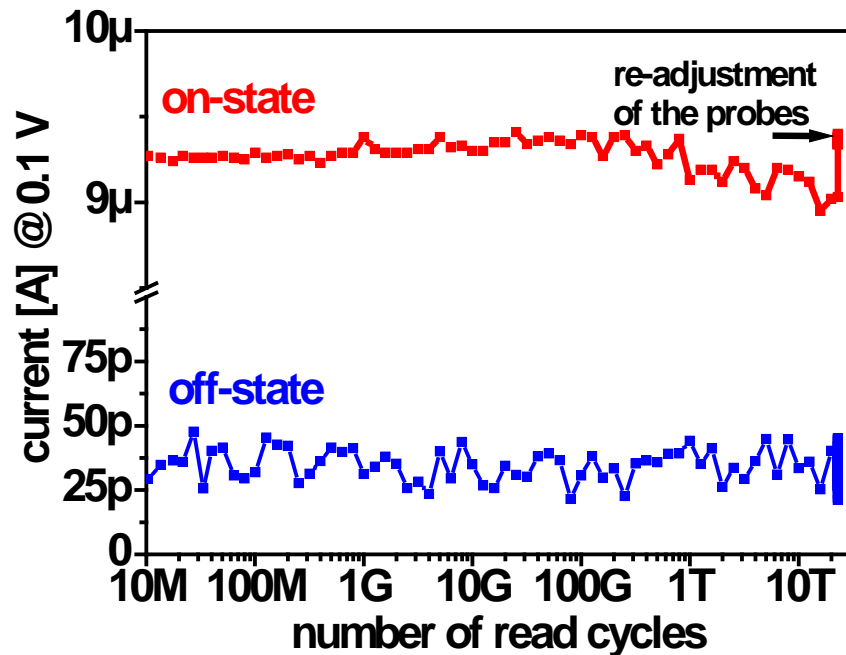
- Insulating diamond-like carbon film
- **First switching occurs now from high to low state**

Insulating Carbon (IC): Critical Field



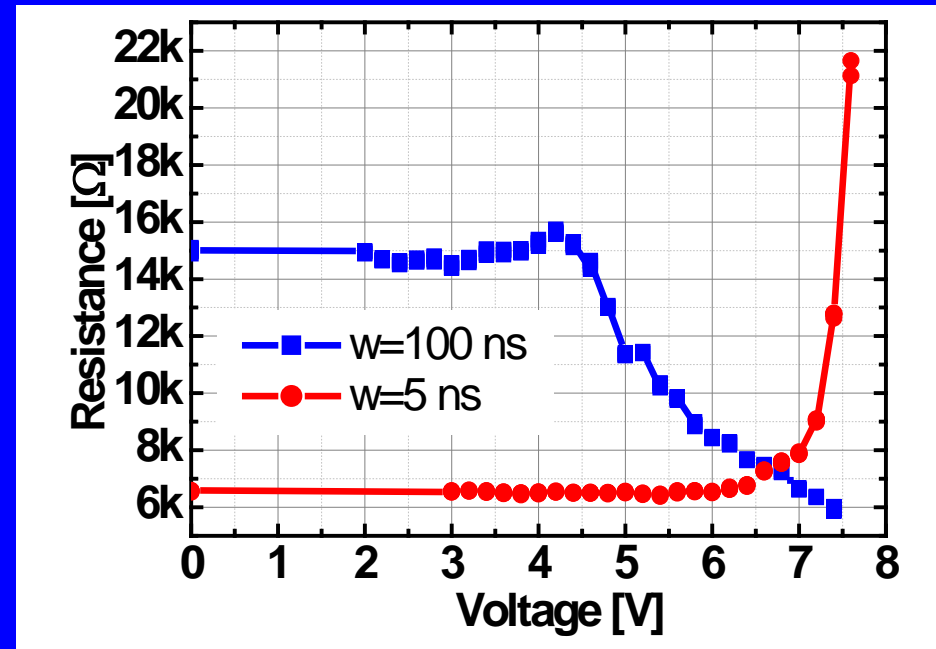
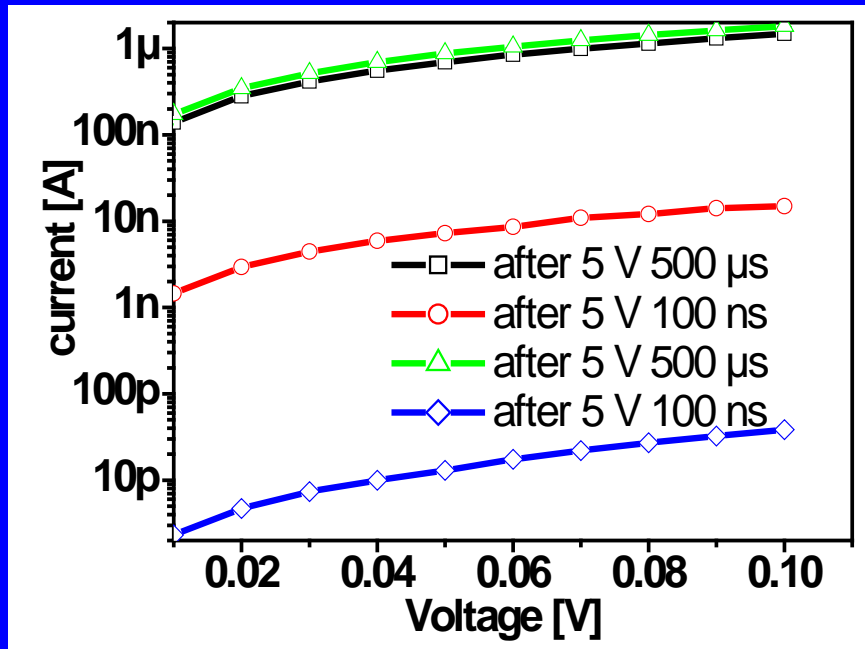
- Quasi-static switching curves determine critical field
- Switching power is about 50μW with leakage currents.
- Very low power levels: **5 μA @ 1.5 V (P= 7.5 μW)**

Ins. Carbon: Read Endurance & Speed



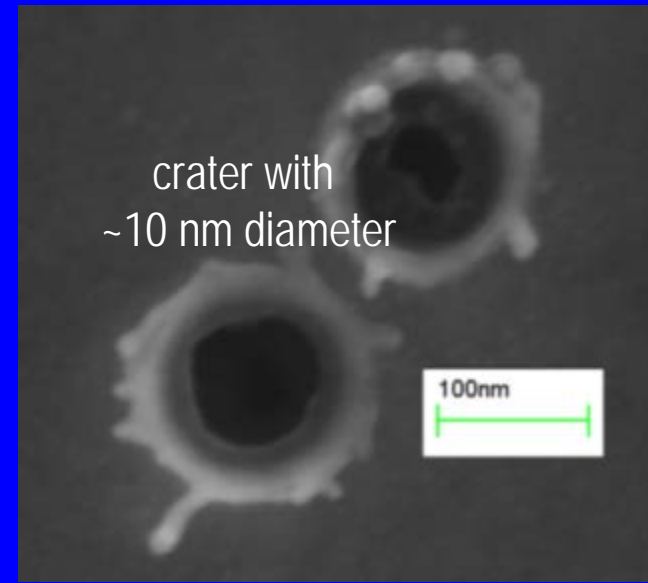
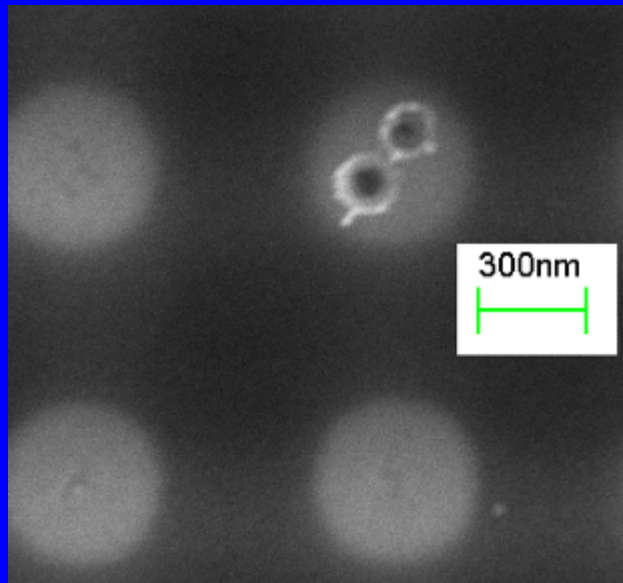
- Read endurance at 75 degree C:
 2.3×10^{13} read cycles at 0.1 V.
- Switching speed is faster than **11 ns**.

Insulating Carbon: Switching

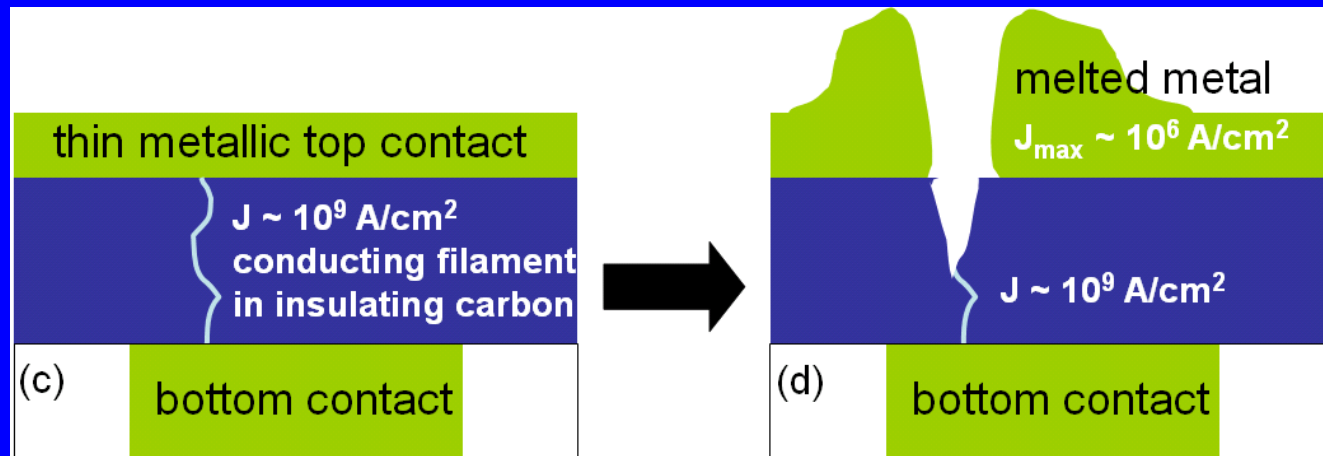


- $I(V)$ curves show similar behavior after pulses
- Resistance level can be trimmed by individual voltage pulses (**multi-level capability**)

Insulating Carbon: Filament size



10 V pulse evaporates metal → filament ~ 10 nm @ 10 V
→ use carbon as **current spreader**



Conclusions

- **New carbon memory** proposed based on **sp^2 to sp^3 conversion**
- Inherently **fast**: reset ~ **ns**, set ~ **ns**
- **Nanotubes** need ~**30 μ A @ 8V**
- Graphene-like **Conductive Carbon** needs pores **< 6 nm**
- Insulating Carbon shows lowest switching power: **5 μ A @ 1.5 V (P= 7.5 μ W)**
- Pulses and cell design needs to be optimized
- Should also work with **Fullerens, Graphene and Diamonds**

Acknowledgement

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Questions?

Thank you!